



Dart Aerospace Ltd.
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647.7351

Job Sheet 216211



Part No: 647.7351

Job Qty: 1 pcs

Part Name: EC135 T1/P1 Skid Deflector Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/3/20

Job Tracking No:

Due Date: 12/29/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG 647.7300 REV.G IPP REV:A 16.12.15 NEW ISSUE DD VERF:JLM / IPP REV:B 20.07.06 AS PER DWG
REV.F VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	12/29/20	12/29/20	0.00	0.00	Packaging 1 - SCH-S	84	DEC 16 2020
120	QC 4	1 pcs	12/29/20	12/29/20	0.00	0.00	QC 4 - 28	9-89	
							QC 4 - 58		
							QC 4 - 69		
							QC 4 - 9		
							QC 4 - 46		
							QC 4 - 68		
							QC 4 - 72		
							QC 4 - 74		
							QC 4 - 75		
							QC 4 - 78		
							QC 4 - 84		
							QC 4 - 80		
							QC 4 - 85		
130	Packaging 3-1 - Stock - B4B	1 pcs	12/29/20	12/29/20	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		



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Container No: S323494



Part: 647.7351

Job No: 216211

Serial No/Batch: S323494

Revision: REV.G

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/22/20

Plex 12/3/20 10:45 AM Dart.lajeunesse.marie

				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	DAS
				Packaging 3 - 25 - B4B	72 DEC 23 2020
				Packaging 3 - 26 - B4B	9-89
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	DAS
135 DC - 1 - B4B	1 pcs	12/29/20	0.00 0.00	DC - 1 - B4B	72 DEC 23 2020
				DC - 2 - B4B	9-89
140 QC 21 - FG	1 pcs	12/29/20	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - FG - 9	DAS
				QC 21 - FG - 77	21
				QC 21 - FG - 28	9-89

Part Op 110 - (Pick Kit)
 Descriptions: 120 - (QC4- 100% Inspect kits for completeness)
 130 - Identify and pack for shipping as per PPP 647.7351
 135 - (Document Control) Photocopy bluefile & type labels per PPP 647.7351
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.0990	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5 314316
600.0991	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5 314317
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	N/A
601.2045	RTV (LOCTITE 598)	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5 321343
647.1701	Skid Deflector Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5 341606
647.2510	Sleeve	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5 311549
647.2511	Nut	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5 311551
MS21042L4	Nut	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5 315124
NAS1149F0463P	Washer (AN960-416)	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5 293737
NAS6604-66	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5 318991

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	600.0990	1	23	0
	600.0991	1	23	0
	600.1012	1	10	0
	601.2045	1	19	0
	647.1701	2	4	0
	647.2510	4	26	0
	647.2511	4	29	0
	MS21042L4	4	1,143	0
	NAS1149F0463P	8	187	0
	NAS6604-66	4	21	0

Part Specifications

Specifications could not be found.

Plex 12/3/20 10:45 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					